

Chemical and nutritional quality of fermented fish silage containing potato extracts, formalin or ginger extracts

Oyedapo Fagbenro & Kim Jauncey

Institute of Aquaculture, University of Stirling, Stirling FK9 4LA, Scotland, UK

(Received 2 June 1993; revised version received and accepted 23 September 1993)

Fermented fish silages were prepared from whole tilapia (*Oreochromis niloticus*), 15% molasses and 5% *Lactobacillus plantarum* starter culture. After fermentation for 72 h, potato extracts (PE), formalin or ginger extracts (GE) were added at 5 ml/kg silage as proteolytic inhibitor or lipid antioxidant, and incubated at 30°C for 30 days. The effects of presence or absence of these additives on various protein and lipid quality parameters were periodically examined. PE had a slight and insignificant effect on protein solubilization and proteolytic activity; hence it was not effective as a proteolytic inhibitor. Formalin prevented further hydrolysis of protein and reduced ammonia production. GE proved effective as an antioxidant in fermented tilapia silage, as the thiobarbituric acid value remained low after 30 days' incubation. The tilapia silages were incorporated into dry tilapia diets and the digestibility of nutrients determined. The formalin-treated tilapia silage diet gave significantly reduced (P < 0.5) digestibility of dry matter, nitrogen or lipid compared to the control, PE-treated or GE-treated silage diets.

INTRODUCTION

The nutritional quality of unpreserved fish products varies markedly with the extent to which the protein and lipids have been hydrolysed. During ensilage and storage of fish, liquefaction occurs mainly by endogenous proteolytic enzyme activity and yields high contents of soluble peptides, free amino acids and ammonia (Batista et al., 1989; Dong et al., 1993). Perfect preservation could therefore be achieved by inhibiting enzymes or by limiting the degree of proteolysis. Proteolytic inhibitors from plants have successfully suppressed proteolysis in minced fish (Lanier et al., 1981; Gowda & Karunasagar, 1985), and in particular, potatoes (Solanum tuberosum) contain inhibitors for trypsin. chymotrypsin, carboxypeptidases and cathepsins (Ryan et al., 1974; Busse & Belitz, 1976; Pearce et al., 1982). Formaldehyde has also inhibited proteolysis and lipid rancidity in acid fish silage (Haard et al., 1985; Husain & Offer, 1987), but proved toxic to livestock.

High levels of unsaturated lipids in fish silage make it susceptible to oxidation and consequent formation of toxic products which caused the reduced growth performance reported in some fish-silage nutritional trials. Raa and Gildberg (1982) suggested that lipid oxidation in fish silage could be checked by adding antioxidants such as ethoxyquin, butylated hydroxytoluene (BHT) and butylated hydroxyanisole (BHA). These synthetic antioxidants are expensive; furthermore, they are slowly metabolized in fish muscle (Lovaas, 1989); hence they are prohibited in many meat and fish products. A variety of natural antioxidants from vegetable extracts or spices may offer cheap alternatives (Chipault et al., 1952; Pratt & Watts, 1964; Bishov & Henick, 1978; Larson, 1988). Ginger (Zingiber officinale) has strong antioxidative properties (Lee et al., 1986; Jitoe et al., 1992) and has proved effective in minimizing lipid oxidation in fish oils (Byun et al., 1986). Comparatively, the total saturated fatty acids are slightly higher in freshwater fish than marine fish. Generally, marine species contain more longerchain polyunsaturated fatty acids (PUFA). Tilapias are low-fat freshwater fish and thelr body lipids comprise about 16.5-21% PUFA, 39.2-44.1% monounsaturated fatty acids and 31.6-32.6% saturated fatty acids (Stickney & McGeachin, 1983; Viola et al., 1988).

In earlier studies, degradation of proteins in fermented tilapia silage was minimised by preheating minced tilapia to 90°C for 30 min or addition of 5% salt (Fagbenro & Jauncey, 1993). However, limitations remain, in that salt is a prooxidant (Stanton & Yeoh, 1977; Gildberg *et al.*, 1984) and will only suppress the presence of heterofermentative lactic acid bacteria (Batista, 1987) while heating may not be cost- or energy-effective if a large volume of fish silage is produced (Lindgren & Pleje, 1983). Therefore, this study was designed to determine the effectiveness of:

- (a) extracts of potato tubers as proteolytic inhibitors in preserving tilapia silage;
- (b) formalin as an agent to inhibit autolysis of fermented tilapia silage;
- (c) extracts of ginger rhizomes as lipid antioxidants during fermentation and storage of tilapia silage.

MATERIALS AND METHODS

Silage preparation

Juvenile tilapias, culled as a result of routine husbandry techniques, were collected and kept frozen $(-20^{\circ}C)$, and later thawed at room temperature before use. Molasses (International Molasses Ltd, Grangemouth) was added as a carbohydrate source. A prefermented starter, prepared with freeze-dried L. plantarum culture (NCIMB 11974, NCIMB Ltd, Aberdeen) inoculated into molasses for large scale production and incubated until it gave 107 bacteria/g molasses, was added as inoculum. Ginger rhizomes and potato tubers (TESCO Stores, Stirling) were separately peeled, sliced, crushed and soaked in water (2 litres/kg) and homogenized. The homogenate of ginger was used as antioxidant without further purification, while the water-soluble fraction of potato was used as an extract for proteolytic inhibition. Formalin (40% formaldehyde, FISONS Ltd, Loughborough) was used as an additive to wet silage. Corn flour (TESCO Stores, Stirling) was used as a filler for drying the fish silage.

Ungutted thawed tilapias were minced and passed through a die with 3-mm diameter holes. Minced tilapia was divided into four 1-kg batches (A, B, C, D), representing the experiments, each of which was thoroughly mixed with 15% molasses and 5% inoculum (w/w) inside 5-litre plastic buckets and sealed air-tight. After fermentation (72 h later), PE was added to Batch A, formalin was added to Batch B, GE was added to Batch C, each at 5 ml/kg silage, while Batch D received no additives and served as the control. The silages were incubated at 30°C for 30 days, after which they were heated to 90°C and maintained for 30 min to halt autolysis. During incubation, they were stirred daily for the first 15 days and later, when samples were taken. The surface of the silages and inner walls of the containers were sprayed with 1% potassium sorbate solution after each sampling to prevent mould growth.

Characterization of silage product

Triplicate 30-g samples of silages were taken for analysis on days 0, 2, 4, 7, 15 and 30. Moisture was determined after oven-drying at 105°C to constant weight and ash by incinerating the dried residue for 24 h at 550°C in a muffle furnace. Total nitrogen (N) was determined by the micro-Kjeldahl procedure and crude protein was estimated as N \times 6.25. Crude lipid was determined after Soxhlet extraction of dried samples with petroleum ether. The pH was determined with a digital pH meter. Protein autolysis was estimated as non-protein nitrogen (NPN) and determined by the trichloroacetic acid (TCA) precipitation method (Backhoff, 1976). Ammonia nitrogen (NH₃-N) was determined by the microdiffusion method (Haaland & Njaa,1988). Free fatty acid (FFA) content was determined by Pearson's (1971) procedure after extraction with a methanol/chloroform mixture. Peroxide (PV) and thiobarbituric acid (TBA) values were determined by a distillation method (Pearson, 1971). Proteolytic activity (PA) was estimated as the release of TCA-soluble Folin positive material from haemoglobin at pH 4.4 (pepsin activity) using tyrosine as a standard (Gildberg & Raa, 1983). PA was expressed as μ mol tyrosine equivalent/h at 25°C.

Nutrient digestibility trial

After 30 days, each fermented fish silage was blended with corn flour (3:2) and co-dried in an oven at 45°C for 48 h. Four diets were formulated, each containing 75% dry weight of one of the co-dried fish silages. Other ingredients were present in the following proportions (g/100 g dry weight): soybean meal, 10%; cellulose flour (non-nutritive filler), 5%; vegetable oil, 3%; fish oil, 2%; mineral mix, 2% and vitamin mix, 1% (Jauncey & Ross, 1982); carboxymethyl cellulose (binder), 1%; and chromic III oxide, 1%, used as an inert marker for the determination of apparent digestibility coefficient (ADC). All diets were formulated to have equal gross energy and crude protein contents and fed to tilapia (O. niloticus) fingerlings for 15 days. Faeces from 20 fish fed each diet were collected by anal extrusion. pooled on seven separate days and analysed by the acid digestion method (Furukawa & Tsukahara, 1966). ADC for dry matter, protein and lipid were calculated according to Austreng and Refstie (1979) as follows:

where

a = nutrient in feed/chromic III oxide in feed,

ADC = $10^2 \times (a-b)/a$

b = nutrient in faeces/chromic III oxide in faeces.

Statistical analysis

Data were analysed by analysis of variance (ANOVA). Duncan's multiple range test was used to compare differences among individual means.

RESULTS AND DISCUSSION

Proximate composition and pH of tilapia silages

The proximate composition of the tilapia silages after incubation for 30 days is presented in Table 1; it shows slight differences which were not significant (P > 0.05). The pH of the silages (Table 2) dropped rapidly below 4.5 within 48–72 h of fermentation (prior to the addition of PE, formalin or GE). The pH declined further in the raw silage, though at a slower rate, reaching 3.9

	Tilapia silage							
Dry matter Crude protein Crude lipid	Raw	PE-treated	Formalin-treated	GE-treated				
Crude protein	30.55 ± 1.14^{a} 42.4 ± 2.50^{a} 10.6 ± 1.53^{a} 15.55 ± 1.67^{a}	$26 \cdot 26 \pm 1 \cdot 06^{b}$ $44 \cdot 4 \pm 2 \cdot 08^{a}$ $11 \cdot 09 \pm 1 \cdot 50^{a}$ $17 \cdot 57 \pm 1 \cdot 72^{a}$	25.48 ± 1.42^{b} 43.5 ± 2.77^{a} 10.28 ± 1.32^{a} 16.54 ± 1.38^{a}	$26 \cdot 15 \pm 1 \cdot 51^{b}$ $42 \cdot 6 \pm 2 \cdot 06^{a}$ $10 \cdot 54 \pm 1 \cdot 16^{a}$ $16 \cdot 28 \pm 1 \cdot 29^{a}$				

Table 1. Proximate composition (g/100 g dry matter) of the Tilapia silages after 30 days

^{*a,b,*} Values in the same row with similar letters are not significantly different (p = 0.05).

after 30 days' incubation. The pH decline in both PEtreated and GE-treated tilapia silages followed a similar trend, which suggests that they were well preserved. In the formalin-treated silage, however, the pH remained constant at 4.3 over the 30-day incubation (Table 2). Thus, the prevention of further pH decline shows that lactic acid bacteria activity may have been restricted, thus minimising lactic acid production.

Effect of potato extract on proteolytic activity in tilapla silage

The NPN content of the silages is presented in Table 2; it shows little difference (P > 0.05) between the raw and PE-treated silages. This suggests that the solubilization of protein was not affected by PE. This observation agrees with Makinodan et al. (1985), who also found no effect of PE on protein hydrolysis in white croaker. However, Aksnes (1989) reported that protease inhibitors from PE- inhibited protein hydrolysis in minced capelin by decreasing the access to free amino acids (arginine, tyrosine and lysine), thus suppressing the medium for microbial (spoilage bacteria) growth. This may not apply to fermented fish silages because fermentation involves lactic acid bacteria, which utilize carbohydrates (preferably, rather than amino acids), as nutrients for growth (Raa, 1980; Van Wyk & Heydenrych, 1985). Moreover, because of the acidic medium of fish silages, pepsin is presumably the main enzyme involved in fermentation (Orejana & Liston, 1982); it seems, therefore, that protease inhibitors from PE do

not affect peptic activity, as reported by Aksnes (1989) for stored capelin.

Effect of formalin on protein hydrolysis in tilapia silage

The protein content of the raw tilapia silage became increasingly soluble as reflected by a high percentage of NPN (Table 2). This indicates a high degree of protein hydrolysis, presumably to peptides and free amino acids during storage. The addition of formalin resulted in a significant (P < 0.05) lowering of the soluble nitrogen content to 22.5% NPN over the same incubation period (Table 2). This signifies that proteolysis was inhibited, possibly by affecting proteolytic activity as suggested by Husain and Offer (1987), who observed a similar occurrence with formalin-treated formic acid whiting silage kept for 10 days. When formalin was added after liquefaction (48 h) of formic acid cod silage, protein hydrolysis was halted, leaving only 20-30% of the crude protein as NPN after 36 days (Haard et al., 1985).

When autolysis is allowed to continue, the resultant free amino acids are further degraded to ammonia, its production being higher in fermented fish silage than in an acid fish silage (Batista, 1987). Despite reduced protein solubilization in formalin-treated silage, NH₃-N production increased markedly (P < 0.05) up to 15 days of storage and declined slightly afterwards (Table 2). This does not refute the inhibition of protein hydrolysis by formalin as it would be expected that degraded products would affect the buffering capacity of the

Storage period — (days) pl		Raw						PE-treated			Formalin-treated			GE-treated			
	pН	NPN	PA	NH₃N	TBA	PV	FFA	pН	NPN	PA	pН	NPN	NH ₃ N	pН	ТВА	PV	FFA
0	6.7	16.0	1.17	7.8	22.2	143	1.21	6.6	16.3	1.20	6.7	16.2	7.6	6.7	22.5	143	1.20
2	4.5	19.6	ND	8.6	19.4	106	ND	4 ∙5	20.0	ND	4.5	19.8	8.4	4 ·4	19.7	106	ND
4	4.3	21.7	ND	10.8	17.7	93-1	ND	4 ·3	21.5	ND	4.3	20.5	12.3	4 ·2	16.2	129	ND
7	4.1	28.5	1.91	12.3	16.1	82·5	1.37	4.1	28.9	1.91	4 ⋅3	20.8	18.8	4 ∙0	14.8	156	1·29
15	3.9	36.8	4.95	13.7	15.6	63·2	1.81	4 ∙0	37.4	1.43	4 ⋅3	21.7	28.5	3.9	11.9	163	1.61
30	3.9	45 ⋅8	6.58	20.8	13.0	39 ·0	2.36	3.9	46 ·2	1.40	4∙3	22.5	24.2	4 ∙0	9.1	138	2.57

Table 2. Changes in pH and characteristics of fermented Tilapia silages at 30°C

NPN = non-protein nitrogen (g/100 g N).

 $PA = proteolytic activity (\mu mol tyrosine equivalent per hour at 25°C).$

 NH_3N = ammonia nitrogen (g/100 g N).

TBA = thiobarbituric acid (milliequivalent/kg lipid).

PV = peroxide value (milliequivalent/kg lipid).

FFA =free fatty acid (as oleic acid, %).

ND = not determined.

silage and increase pH (Sinell, 1980), but this was not the case with pH in this treatment.

Although the evidence of decarboxylation or deamination of amino acids by *L. plantarum* is conflicting (Meyer, 1965; Jonsson *et al.*, 1983), it is unlikely that the NH₃-N was derived from amino acids because previous studies showed no differences in the total amino acids of fermented fish silages (Kompiang *et al.*, 1980). It seems that the NH₃-N was formed by hydrolysis of amide nitrogen, degradation of nucleic bases or oxidation of amines by bacterial aminooxidases as suggested by Hassan and Heath (1987).

The general effect of formalin on protein has been reviewed by Barry *et al.* (1973). Formalin forms methylene cross linkages between proteins, at the E-amino group of lysine. The linkages in the resultant methyol compounds are hydrolysed under the acid-pepsin conditions and the proteins become liberated. The level of formalin added should be closely related to the protein content of the ensiled material (Mackie, 1971). If the level is too high, irreversible bonding occurs and lysine is destroyed, and If the level is too low, it would be possible for a clostridial fermentation to occur. The latter is undesirable in lactic acid-fermented fish silages. However, the level used in this study was within the safe range recommended for fish silages (Haard *et al.*, 1985: Husain & Offer, 1987).

Effect of ginger extract on lipid oxidation in tilapia silage

The changes in FFA, PV and TBA values of tilapia silages during the 30 days of incubation are also shown in Table 2. The increase in FFA content of both raw and GE-treated tilapia silages were marginal and identical, suggesting that GE addition did not affect lipid hydrolysis (production of FFA). initially, there was a decrease in PV values of raw and GE-treated silages and, as expected, the decrease in PV value was further sustained in raw silage because fermentation under anaerobic conditions limits oxygen availability. With the addition of ginger extracts after fermentation for 72 h, there was a rapid development of hydroperoxides in the lipid of the GE-treated silage, which reached a PV value of 163 by day 15, after which it dropped to 138 by day 30. This probably reflected the degradation of part of the hydroperoxides to form secondary breakdown products such as aldehydes as suggested by Jackson et al. (1984) and, according to Labuza (1971), the addition of an antioxidant to an actively oxidizing system cannot destroy peroxides or their breakdown products or ameliorate their destructive effects, but may prevent further build up of these reactive species.

TBA value decreased in the raw silage, and the decrease was faster (P < 0.05) with addition of GE (Table 2). As such, there being no oxidation changes during incubation, GE proved to be effective as an antioxidant. The potency of GE is dependent on pH, with the maximum values at pH 5 (Lee & Ahn, 1985), The pH 3.9 attained in GE-treated silage (Table 2) is considered optimum and was therefore ideal for its antioxidative

Table 3. Digestibility of fermented silages in Tilapia (O. niloticus)

	Coefficient of digestibility					
	Dry matter	Nitrogen	Lipid			
Raw	80·5 ^a	90·4 ^a	87·5ª			
PE-treated	$78 \cdot 6^a$	87·1 ^b	86·0 ^a			
Formalin-treated	70.8^{b}	76·0 ^c	71.2^{b}			
GE-treated	79.6 ^a	84·7 ^b	85·1 ^a			

^{*a.b.c*} Values in the same column with similar letters are not significantly different (p = 0.05).

effectiveness. Thus, silage stability determined by TBA values was improved by GE inclusion. Although there are no established values associated with rancid/lipid quality in fish silages, it is safe to say that GE was very effective in preventing lipid oxidation when tilapia silage was incubated for 30 days. Since tilapia cannot be considered as a fatty fish (TRS, 1989), the extent of lipid protection that GE can provide for fish silages is unknown. Further studies need to be conducted using fatty fish such as mackerel in order to assess the full potential of GE as an antioxidant.

Nutrient digestibility studies

The data on nutrient digestibility are presented in Table 3. Comparatively, the formalin-treated tilapia silage diet gave reduced apparent digestibilities of dry matter, nitrogen and lipid, which were significantly different (P < 0.05) from nutrient digestibility coefficients of the other diets. The level of formalin added to tilapia silage after fermentation in this study is equivalent to 0.5% by weight. Ferguson et al. (1967) and Offer et al. (1971) used similar levels in ruminant livestock rations without creating undesirable side effects. Barry et al. (1973) fed formalin-treated silages (containing 1.7% formalin (w/w) to sheep and obtained increased dry matter intakes and live-weight gains compared with those given untreated silages. Similarly, Haard et al. (1985) and Husain and Offer (1987) used 0.25% or 0.29% and 0.1-0.5% formalin-treated fish silage, respectively, in sheep diets without any adverse effects on growth or nutrient utilization. However, the lower level of 0.4% used by Vanbelle et al. (1978) caused reduced feed intake and poor utilization of dry matter, energy, fibre and nitrogen by sheep.

REFERENCES

- Aksnes, A. (1989). Effect of proteolytic inhibitors from potato on the quality of stored herring. J. Sci. Food Agric., 49, 225–34.
- Austreng, E. & Refstie, T. (1979). Effect of varying dietary protein level in different families of rainbow trout. *Aquacult.*, **18**, 145–56.
- Backhoff, H. P. (1976). Some chemical changes in fish silage. J. Food Technol., 11, 353-63.
- Barry, T. N., Fennessy, P. F. & Duncan, S. J. (1973). Effect of formaldehyde treatment on the chemical composition

and nutritive value of silage. New Zealand J. Agric. Res., 16, 64-8.

- Batista, I. (1987). Fish silage: preparation and uses. In Nutrition in Marine Aquaculture, ed. A. Bruno. FAO/UNDP/ MEDRAP, Tunis, Tunisia, pp. 227–48.
- Batista, I., Nunes, M. L., Mendes, R. & Nunes, M. C. (1989). Preparation, characterization and quality control of different kinds of fish silage. NATO Project (Technology of Fish Feed Production) Technical Report, INIP, Lisbon.
- Bishov, S. J. & Henick, A. S. (1978). Natural antioxidants. In Encyclopedia of Food Science, ed. M. S. Pederson & A. H. Johnson. AVI Publishing Co., Inc., Westport, Connecticut, pp 536–9.
- Busse, T. & Belitz, H.-D. (1976). Hemmung von kathepsinen aus forellenmuskel und aus rindermilz durch proteinaseinhibitoren der kartoffel. Z. Lebensm. Unters. Forsch., 162, 357-64.
- Byun, H. S., Kim, S.-B., Park, Y.-H. & Yoon, H.-D. (1986). Antioxidative effect of ginger extracts on fish oil. *Bull. Kor. Fish. Soc.*, 19, 327–32.
- Chipault, J. R., Mizuno, G. R., Hawkins, J. M. & Lundberg,
 W. O. (1952). The antioxidant properties of natural spices. Food Res., 17, 46.
- Dong, F. M., Fairgrieve, W. T., Skonberg, D. I. & Rasco, B. A. (1993). Preparation and nutrient analysis of lactic acid bacterial ensiled salmon viscera. Aquacult., 109, 351-66.
- Fagbenro, O. A. & Jauncey, K. (1993). Chemical and nutritional quality of raw, cooked and salted fish silages. Food Chem., 48, 311-15.
- Ferguson, K. A., Hemsley, J. A. & Reis, P. J. (1967). Nutrition and wool growth—the effect of protecting dietary protein from microbial degradation in the rumen. Austr. J. Sci., 30, 215–17.
- Furukawa, A. & Tsukahara, H. (1966). On the acid digestion method for the determination of chromic oxide as an index substance in the study of digestibility of fish feed. Bull. Jpn. Soc. Sci. Fish., 32, 502-4.
- Gildberg, A. & Raa, J. (1983). Purification and characterization of pepsins from the Arctic fish capelin (*Mallotus villo*sus). Comp. Biochem. Physiol., **75A**, 337–42.
- Gildberg, A., Espejo-Hermes, J. & Orejana, F. M. (1984). Acceleration of autolysis during fish sauce fermentation by adding acid and reducing the salt content. J. Sci. Food Agric., 35, 1363-9.
- Gowda, H. S. V. & Karunasagar, I. (1985). Effect of protease inhibitors from *Adananthera pavonia* on the biochemical and microbiological quality of fishes, *J. Sci. Food Agric.*, **36**, 1113–19.
- Haaland, H. & Njaa, L. R. (1988). Ammonia (NH₃) and total volatile nitrogen (TVN) in preserved and unpreserved stored, whole fish. J. Sci. Food Agric., 44, 335–42.
- Haard, N. F., Kariel. N., Herzberg, G., Feltham, L. A. W. & Winter, K. (1985). Stabilization of protein and oil in fish silage for use as a ruminant feed supplement. J. Sci. Food Agric., 36, 229-41.
- Hassan, T. E. & Heath, J. L. (1987). Chemical and nutritive characteristics of fish silage produced by biological fermentation. *Biological Wastes*, 20, 187–201.
- Husain, R. A. K. & Offer, N. W. (1987). Effect of formaldehyde treatment on the degradation of acid-preserved fish silage protein *in vitro Anim. Feed Sci. Tech.*, 16, 297-304.
- Jackson, A. J., Kerr, A. K. & Cowey C. B. (1984). Fish silage as a dietary ingredient for salmon. I. Nutritional and storage characteristics. *Aquacult.*, 38, 211–20.
- Jauncey, K. & Ross, B. (1982). A Guide to Tilapia Feeds and Feeding. Institute of Aquaculture, University of Stirling, Stirling, Scotland.
- Jitoe, A., Masuda, T., Tengah, I. G. P., Suprapta, D. N., Gara, I. W. & Nakatani, N. (1992). Antioxidant activity of ginger extracts and analysis of the contained curcuminoids. J. Agric. Food Chem., 40, 1337-40.

- Jonsson, S., Clausen, E. & Raa, J. (1983). Amino acid degradation by a Lactobacillus plantarum strain from fish. System. Appl. Microbiol., 4, 148-54.
- Kompiang, I. P., Yushadi, S. & Cresswell, D. C. (1980). Microbial fish silage: chemical composition, fermentation characteristics and nutritional value. In: Fish Silage Production and its Use, ed. J. G. Disney & D. James. FAO Fish. Rep. No. 230. FAO, Rome, Italy, pp. 38-43
- Labuza, T. P. (1971). Kinetics of lipid oxidation in foods. CRC Crit. Rev. Food Technol., 2, 355-405.
- Lanier, T. C., Lin, T. S., Hamann, D. D. & Thomas, F. B. (1981). Effects of alkaline protease in minced fish on texture of heat-processed gels. J. Food Sci., 46, 1643-5.
- Larson, R. A. (1988). The antioxidants of higher plants. Phytochem., 27, 969-78.
- Lee, I. & Ahn, S. (1985). The antioxidant activity of gingerol. Kor J. Food Sci. Technol., 17, 55-9.
- Lee, Y. B., Kim, Y. S. & Ashmore, C. R. (1986). Antioxidant property in ginger rhizome and its application to meat products. J. Food Sci., 51, 20–23.
- Lindgren, S. & Pleje, M. (1983). Silage fermentation of fish and fish waste products with lactic acid bacteria. J. Sci. Food Agric., 34, 1057-67.
- Lovaas, E. (1989). A new antioxidant for improved feed quality. In Aquaculture, A Biotechnology in Progress, ed. N. De Pauw, E. Jaspers, H. Ackefors & N. Wilkins, European Aquaculture Society, Bredene, Belgium, pp. 665-7.
- Mackie, P. (1971). The Biochemistry of Silage. John Wiley & Sons, New York, USA.
- Makinodan, Y., Toyohara, H. & Niwa, E. (1985). Implication of muscle alkaline proteinase in the textural degradation of fish meat gel. J. Food Sci., 50, 1351–5.
- Meyer V. (1965). Marinades. In Fish as Food, ed. G. Borgstom, Academic Press, New York, USA
- Offer, N. W., Evans, R. A. & Axford, R. F. E. (1971). The protection of dietary protein by formaldehyde treatment and its effect on the composition of duodenal digesta in sheep. *Proc. Nutr. Soc.*, **30**, 42A.
- Orejana, F. M. & Liston, J. (1982). Agents of proteolysis and its inhibition in patis (fish sauce) fermentation. J. Food Sci., 47, 198–203.
- Pearce, G., Sy, L., Russell, C., Ryan, C. A. & Hass, G. M. (1982). Isolation and characterization from potato tubers of two polypeptide inhibitors of serine proteases. *Arch. Biochem. Biophys.*, 213, 456–62.
- Pearson, D. (1971). The chemical analysis of foods, 6th edn. J. & A. Churchill Ltd, London, UK.
- Pratt, D. E. & Watts, B. M. (1964). The antioxidant activity of vegetable extracts. J. Food Sci., 29, 27.
- Raa, J. (1980). Biochemistry and microbial fish spoilage and preservation by lactic acid bacteria and added acid. In *Global Impacts of Applied Microbiology*, ed. S. O. Emejuaiwe, O. Ogunbi & S. O. Sanni. Academic Press, London, UK, pp. 3-16.
- Raa, J. & Gildberg, A. (1982). Fish silage: A review. CRC Crit. Rev. Food Sci. Nutr., 16, 383-419.
- Ryan, C. A., Hass, G. M. & Kuhn, R. W. (1974). Purification and properties of a carboxypeptidase inhibitor from potatoes. J. Biol. Chem., 249, 5495–9.
- Sinell, H. J. (1980). Interacting factors affecting mixed populations. In *Microbial Ecology of Foods*, Vol. 1, ed. J. H. Silliker. Academic Press, London, UK, pp. 221–31.
- Stanton, W. R. & Yeoh, Q. L. (1977). The bacteriology of fresh and spoiling fish and the biochemical changes induced by bacterial action. In *Handling, Processing and Marketing of Tropical Fish.* Tropical Products Institute, London, UK, pp. 3-16.
- Stickney, R. R. & McGeachin, R. B. (1983). Responses of *Tilapia aurea* to semipurified diets of different fatty acid composition. In Proc. Int. Symp. on Tilapia in Aquaculture, ed. L. Fishelson & Z. Yaron. Tel Aviv University, Tel Aviv, Israel, pp.346-55.

- TRS (Torry Research Station) (1989). Yield and nutritional value of the commercially more important fish species. *FAO Fish. Tech. Pap.* No. 309, FAO, Rome, Italy.
- Vanbelle, M., Arnould, J. M. & Jossart, J. M. (1978). Effect of formaldehyde treatment of silage upon ruminal activity, digestion, and nitrogen retention by sheep. In *Constraints* to Grass Growth and Grassland Output, Agricultural College, Merebeke, Belgium, pp. 629–39.
- Van Wyk, H. J. & Heydenrych, C. M. S. (1985). The production of naturally fermented fish silage using various lactobacilli and different carbohydrate sources. J. Sci. Food Agric., 36, 1093-103.
- Viola, S., Mokady, S., Behar, D. & Cogan, U. (1988). Effects of polyunsaturated fatty acid in feeds for tilapia and carp.
 1. Body composition and fatty acid profiles at different environmental temperatures. Aquaculture, 75, 127-37.